Material: Bronze
Finish: None

Provide spindle spacing and spindle diameter when ordering.
Fast-Tool

SB200-( )
Spindle Spacer Block
Spacematic Untralite Nut Plate Drill Motor II

Provide spindle spacing and spindle diameter when ordering.

Material: Bronze
Finish: None

© 2005 Fastener Tooling Company
SP100-()  
Spindle Support Plate  
Quackenbush Model 10QNPD

 elderly

Material: Aluminum with bronze bushings  
Finish: None  

Provide spindle spacing and spindle diameter when ordering.
Material: Heat Treated Alloy Steel
Finish: None
Pressure Foot Style

<table>
<thead>
<tr>
<th>Style</th>
<th>Dash</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double Wing</td>
<td>1</td>
</tr>
<tr>
<td>Single Wing</td>
<td>2</td>
</tr>
<tr>
<td>Mickey Mouse</td>
<td>3</td>
</tr>
</tbody>
</table>

Cutter Shank Dia.

<table>
<thead>
<tr>
<th>Size</th>
<th>Dash</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16</td>
<td>1</td>
</tr>
<tr>
<td>1/4</td>
<td>2</td>
</tr>
<tr>
<td>5/16</td>
<td>3</td>
</tr>
</tbody>
</table>

Example Part Number: 1688B2

Double Wing
.688 Spacing
Collet Bushing
1/4" Cutter

1 XXX YYYY 2

Use “B” in place of collet bore to designate use of collet bushing.

Collet bushing should be ordered separately.

Material: Alloy Steel
Finish: Black Oxide
LF( )-(A)-(B) Lift Finger

**Lift Finger Style**
- Double Wing
- Single Wing
- Mickey Mouse

**Nut Plate Style**
- Fixed
- Variable

**Part Number Reference**
- LF1
- LF2-(A)-(B)
- LF3-(A)-(B)

**Material**: Alloy Steel
**Finish**: Black Oxide

**Style Code**

<table>
<thead>
<tr>
<th>Style</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double Wing</td>
<td>1</td>
</tr>
<tr>
<td>Single Wing</td>
<td>2</td>
</tr>
<tr>
<td>Mickey Mouse</td>
<td>3</td>
</tr>
</tbody>
</table>

© 2005 Fastener Tooling Company
Material: Tool Steel
Finish: Black Oxide

<table>
<thead>
<tr>
<th>Length</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short</td>
<td>023</td>
</tr>
<tr>
<td>Long</td>
<td>040</td>
</tr>
</tbody>
</table>

Ex.: M0231875
Material: Tool Steel
Finish: Black Oxide